

CIGARETTE SPECIFICATION

STOCKTON STREET
BEST BUY LIGHTS 100 REGULAR SP& FAMOUS VALUE/& F&L
BRAND CODE-BAJ1 (STD)& 6070/& FAJ1

EFFECTIVE DATE: 03/18/91
STANDARD PRODUCTION

CIGARETTE LENGTH	:	99.5	MM	FTC TAR	:	11.0 MG/CIGT	10.0 - 12.0
TOBACCO ROD CIRCUM.	:	24.80	MM				
TOBACCO ROD LENGTH	:	68.0	MM				
FILTER LENGTH	:	31.5	MM				
TIPPING LENGTH	:	36.000	MM				
TOTAL R.T.D.	:	5.10	IN. H2O				
DILUTION TARGET	:	27.0 +/-	5.0 %				

TIPPING PAPER /USE UP:	72MM X 3200 CK/WHT DGL	EC 436	12-213-C LASER PERF.
REPLACE WITH	72MM X 3500M CK/WHT DGL	KC-265M2	12-015-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERING'S GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A

SEAM ADHESIVE : NATIONAL 25-1088 PVA 61-210-A
: FULLER WB-3902U PVA 61-444-A

STD. FILLER - PACK O.V.: ABAA1 - 12.80% BASIC REGULAR SP

*** NO CURRENT REQUIREMENTS FOR TROPICAL PRODUCTION ***

CIGARETTE PAPER : 27.00MM X 6700M 22CU/0.6% (KC 100% WOOD) 10-372-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #1-376 (MARK 8) 60-906-A
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

REASON FOR CHANGE : TIPPING PAPER BASE SHEET/BOMBIN METERAGE CHANGED
: FROM EC 436/3200M (PM MATERIAL CODE 12-213-C) TO
: KC 265M2 (PM MATERIAL CODE 12-015-A) ON A USE UP
: AND REPLACE BASIS. NO WEIGHT CHANGE, OR TO MIX.

PREPARED BY : ALLYSON M. MURBURN
PREPARATION DATE : 3/11/91

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APPROVED BY:

Charles H. Bates
joe

SUPERSEDES SPECIFICATION DATED: 12/12/90

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